



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBD412-729-011
Job Sheet 172050



Part No: RBD412-729-011

Job Qty: 1 ea

Part Name: Ground Handling Wheel (Hydraulic)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF17-737

Ship Via:

MLe MARCH 06/2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		2/12/18	0.00	0.00	Start Up Small Fab-4		
120	QC	1 pcs		2/12/18	0.00	0.00	QC5		<i>Smb</i>
130	Packaging	1 pcs		2/12/18	0.00	0.00	Packaging3-2		<i>Smb</i>
140	QC21-SA	1 Ea		2/12/18	0.00	0.00	QC21		<i>DAS</i>

PK002 21 FEB 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD412-729-041	Ground Handling Wheels Fits LH or RH (Hydraulic)	2 Ea (2 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RBD412-729-041	2	2	2

Allocated Container Detail				
Qty	Serial No	Location	Init	
1	<i>S038135</i>	pk001	___	
1	<i>S038143</i>	pk001	___	

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____		Step #: _____		MRB (QSI042) Approval																					
Description						Completed By																			
						Lead hand / Supervisor Approval Verification																			
						QC / QA Coordinator Approval																			

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Container No: S041430
 Part: RBD412-729-011
 Job No: 172050
 Serial No/Batch: S041430
 Revision: RBD412-729-011
 Inspector:

Date: 02/22/18

Root Cause			
Environment	☐	No Re-ve	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Se	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Other Causes	
☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center

Other Causes	
☐ Surge ☐ Jam	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence